

Hydrostatic Pump Repair

www.hydrostaticpumprepair.net

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DENISON HYDRAULICS T6D - T6DM - T6DP

vane-type single pump / flügelzellen-Einzelpumpe
pompe simple à palettes / pompa semplice a palette

tipo bomba de paletas simple
service information



Publ. S1 - ML0503 - B

03 / 2001 / FB

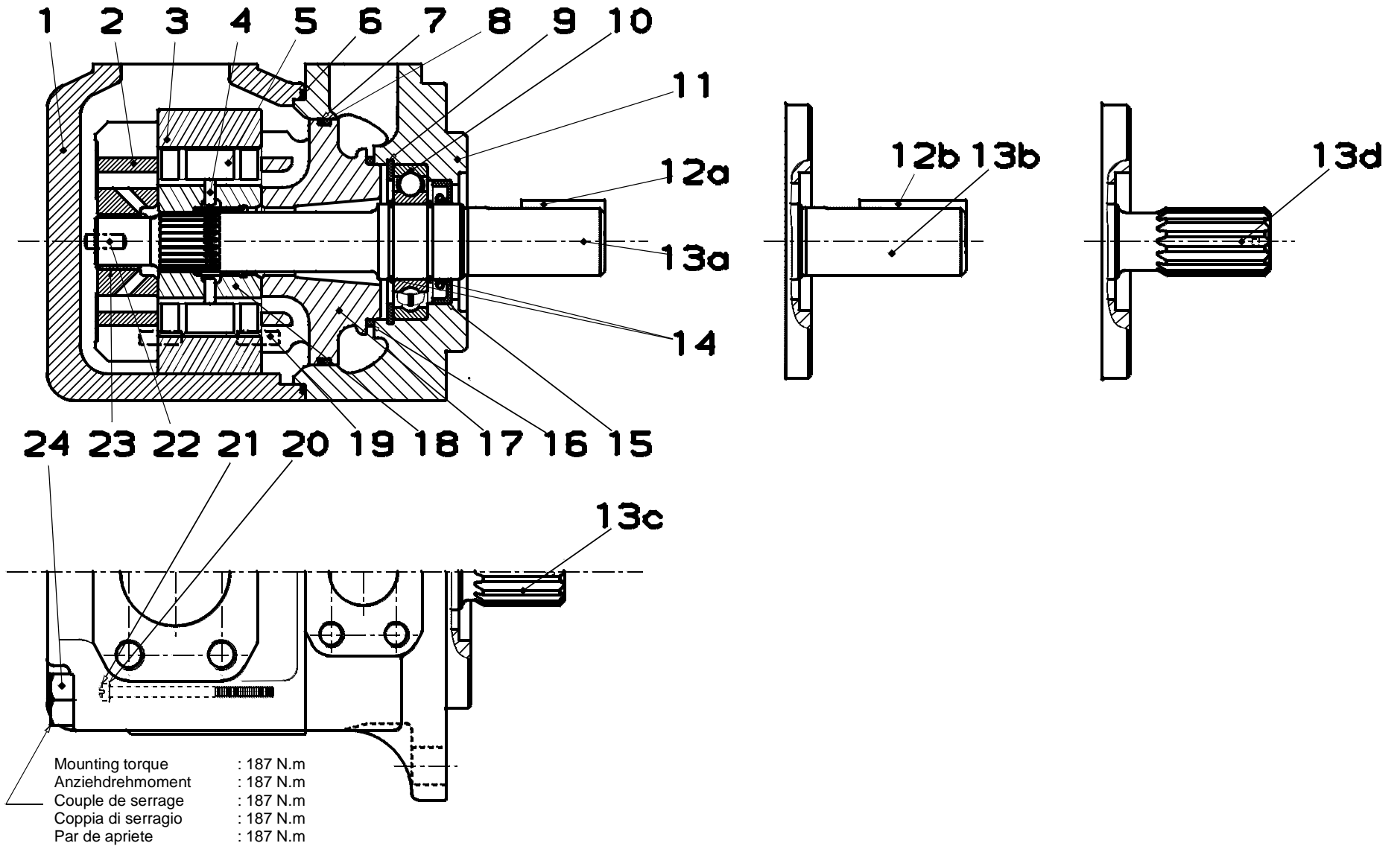
Replaces : S1 - ML0503 - A

L25 - 10503 - 2

DENISON | **Hydraulics**

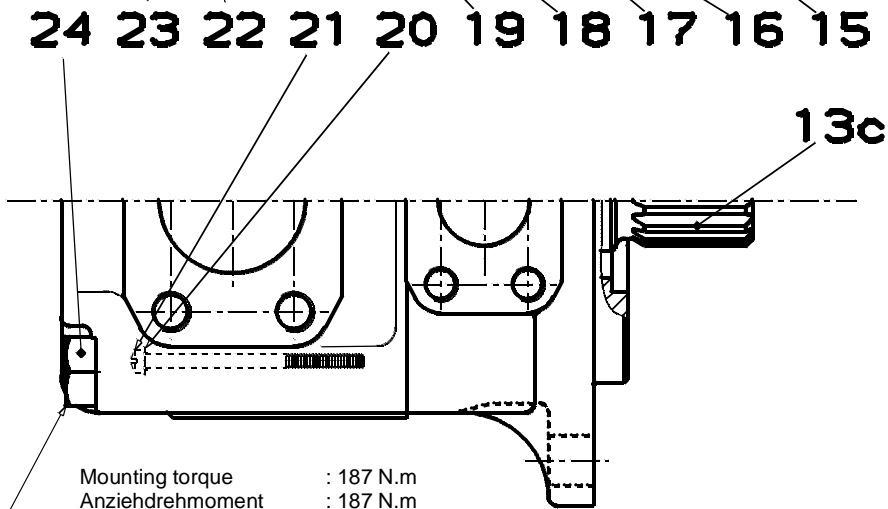
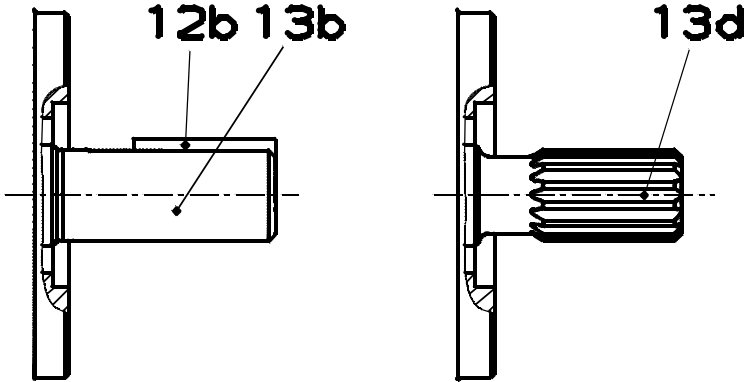
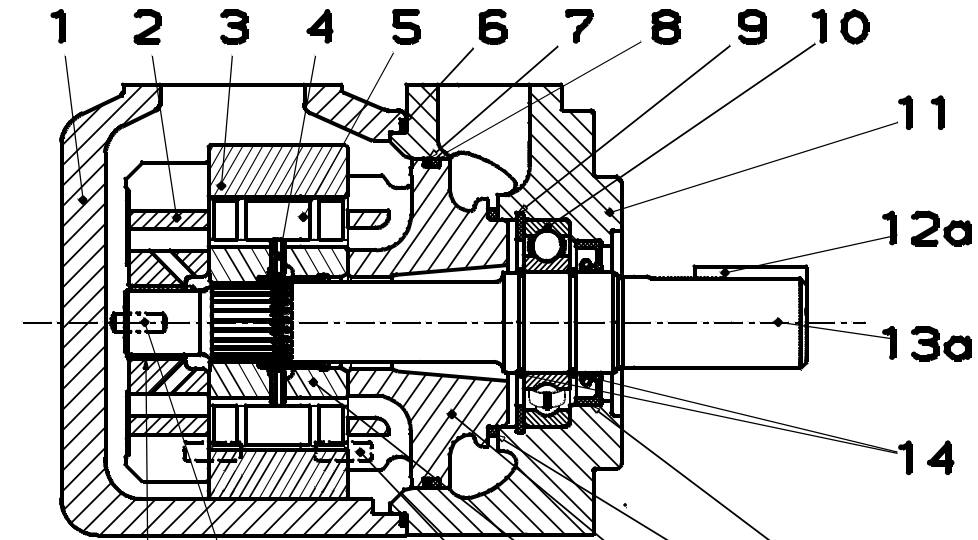
Recommended repair kits and assy's are bolt printed
 Empfohlene Austausch - Baugruppen sind fett gedruckt
 Les pochettes de rechange recommandées sont imprimées en caractères gras
 I kit di ricambio consigliati sono indicati in grassetto
 Los juegos de reparacion recomendados y los conjuntos, estan en negrita

T6D INDUSTRIAL

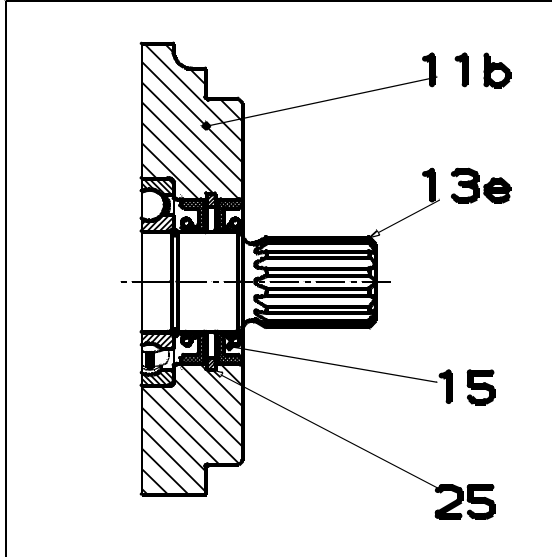


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T6DM MOBILE



Mounting torque : 187 N.m
 Anziehdrehmoment : 187 N.m
 Couple de serrage : 187 N.m
 Coppia di serraggio : 187 N.m
 Par de apriete : 187 N.m



T6DP MOBILE

Item Pos. Ref. Pos. Pos.	Description Descrizione	Benennung Descripción	Description		Part N° Teil Nr. Code N° Cod. N° Referencia T6D	Part N° Teil Nr. Code N° Cod. N° Referencia T6DM - T6DP	Qty Stück Qté Q.tà Cant.
1	Housing (standard) <i>Corpo (standard)</i>	Gehäuse (Standard) <i>Cuerpo (estandar)</i>	Carter (standard)		034.47917	034.47917	1
2	Port plate-rear C.C.W. <i>Piatto distributore post. antioraria</i>	Steuerplatte Linkslauf <i>Plato distribuidor trasero giro I</i>	Plaque arrière rotation gauche	AG	034.67114		1
	Port plate-rear C.W. <i>Piatto distributore post. oraria</i>	Steuerplatte Rechtslauf <i>Plato distribuidor trasero giro D</i>	Plaque arrière rotation droite	AH	034.67112		1
	Port plate-rear <i>Piatto distributore</i>	Steuerplatte <i>Plato distribuidor trasero</i>	Plaque arrière	AJ		034.59101	1
3	Cam ring 014 <i>Anello camma 014</i>	Hubring 014 <i>Aro volumetrico 014</i>	Came 014	A	034.66708	034.66708	1
	Cam ring 017 <i>Anello camma 017</i>	Hubring 017 <i>Aro volumetrico 017</i>	Came 017	A	034.67028	034.67028	1
	Cam ring 020 <i>Anello camma 020</i>	Hubring 020 <i>Aro volumetrico 020</i>	Came 020	A	034.66596	034.66596	1
	Cam ring 024 <i>Anello camma 024</i>	Hubring 024 <i>Aro volumetrico 024</i>	Came 024	A	034.59294	034.59294	1
	Cam ring 028 <i>Anello camma 028</i>	Hubring 028 <i>Aro volumetrico 028</i>	Came 028	A	034.59133	034.59133	1
	Cam ring 031 <i>Anello camma 031</i>	Hubring 031 <i>Aro volumetrico 031</i>	Came 031	A	034.59135	034.59135	1
	Cam ring 035 <i>Anello camma 035</i>	Hubring 035 <i>Aro volumetrico 035</i>	Came 035	A	034.59137	034.59137	1
	Cam ring 038 <i>Anello camma 038</i>	Hubring 038 <i>Aro volumetrico 038</i>	Came 038	A	034.59139	034.59139	1
	Cam ring 042 <i>Anello camma 042</i>	Hubring 042 <i>Aro volumetrico 042</i>	Came 042	A	034.59132	034.59132	1
	Cam ring 045 <i>Anello camma 045</i>	Hubring 045 <i>Aro volumetrico 045</i>	Came 045	A	034.59131	034.59131	1
	Cam ring 050 <i>Anello camma 050</i>	Hubring 050 <i>Aro volumetrico 050</i>	Came 050	A	034.66737	034.66737	1
4	Pin-vane holdout <i>Pistoncino di sostentamento</i>	Stößel <i>Espiga empuje paleta</i>	Poussoir de palette	A	034.59130	034.24984	10
5	Vane <i>Paletta</i>	Flügel <i>Paleta</i>	Palette	A	034.53588	034.53588	10
6	Sq. section seal <i>Guarnizione</i>	Dichtring <i>Junta seccion cuadrada</i>	Joint section carrée	AB	671.10159	671.10159	1
7	Back-up ring <i>Anello anti-estrusione</i>	Stützring <i>Anillo</i>	Bague anti-extrusion	AB	618.15017	618.15017	1
8	Sq. section seal <i>Guarnizione</i>	Dichtring <i>Junta seccion cuadrada</i>	Joint section carrée	AB	691.10244	691.10244	1
9	Retaining ring <i>Anello elastico</i>	Sicherungsring <i>Anillo de retención</i>	Circlips		356.32283	356.32283	1
10	Ball bearing <i>Cuscinetto a sfere</i>	Kugellager <i>Cojinete de bolas</i>	Roulement à billes	CD EF	230.00207	230.00207	1

Item Pos. Ref. Pos. Pos.	Description <i>Descrizione</i>	Benennung <i>Descripcion</i>	Description		Part N° Teil Nr. Code N° Cod. N° Referencia T6D	Part N° Teil Nr. Code N° Cod. N° Referencia T6DM - T6DP	Qty Stück Qtà Cant.
11	Mounting cap (standard) (T6D-T6DM) <i>Coperchio (standard) (T6D-T6DM)</i>	Deckel (Standard) (T6D-T6DM) <i>Tapa de montage (estandar) (T6D-T6DM)</i>	Chapeau de montage (standard) (T6D-T6DM)		034.47916	034.47916	1
11b	Mounting cap (standard) (T6DP) <i>Coperchio (standard) (T6DP)</i>	Deckel (Standard) (T6DP) <i>Tapa de montage (estandar) (T6DP)</i>	Chapeau de montage (standard) (T6DP)			034.66725	1
12a	Key (code 2) <i>Chiavetta (codice 2)</i>	Paßfeder (Typ 2) <i>Chaveta (codigo 2)</i>	Clavette (code 2)	D	034.49676	034.49676	1
12b	Key (code 1) <i>Chiavetta (codice 1)</i>	Paßfeder (Typ 1) <i>Chaveta (codigo 1)</i>	Clavette (code 1)	C	034.46754	034.46754	1
13a	Shaft (keyed) (code 2) <i>Albero a chiavetta (codice 2)</i>	Paßfederwelle (Typ 2) <i>Eje chaveteado (codigo 2)</i>	Arbre à clavette (code 2)	D	034.70980	034.70980	1
13b	Shaft (keyed) (code 1) <i>Albero a chiavetta (codice 1)</i>	Paßfederwelle (Typ 1) <i>Eje chaveteado (codigo 1)</i>	Arbre à clavette (code 1)	C	034.70858	034.70858	1
13c	Shaft (splined) (code 3) (T6D-T6DM) <i>Albero scanalato (codice 3) (T6D-T6DM)</i>	Vielkeilwelle (Typ 3) (T6D-T6DM) <i>Eje estriado (codigo 3) (T6D-T6DM)</i>	Arbre à cannelures (code 3) (T6D-T6DM)	E	034.70859	034.70859	1
13d	Shaft (splined) (code 4) <i>Albero scanalato (codice 4)</i>	Vielkeilwelle (Typ 4) <i>Eje estriado (codigo 4)</i>	Arbre à cannelures (code 4)	F	034.70923	034.70923	1
13e	Shaft (splined) (code 3) (T6DP) <i>Albero scanalato (codice 3) (T6DP)</i>	Vielkeilwelle (Typ 3) (T6DP) <i>Eje estriado (codigo 3) (T6DP)</i>	Arbre à cannelures (code 3) (T6DP)	E		034.66724	1
14	Round section ring <i>Anello</i>	Sicherungsring <i>Anillo tórico</i>	Anneau	CD EF	034.70853	034.70853	2
15	Shaft seal (S1 - 0,7 bar) (T6D-T6DM) <i>Paraolio (S1 - 0,7 bar) (T6D-T6DM)</i>	Simmerring (S1 - 0,7 bar) (T6D-T6DM) <i>Reten eje (S1 - 0,7 bar) (T6D-T6DM)</i>	Joint d'arbre (S1 - 0,7 bar) (T6D-T6DM)	B	620.82062	620.82062	1
	Shaft seal (S1 - 0,7 bar) (T6DP) <i>Paraolio (S1 - 0,7 bar) (T6DP)</i>	Simmerring (S1 - 0,7 bar) (T6DP) <i>Reten eje (S1 - 0,7 bar) (T6DP)</i>	Joint d'arbre (S1 - 0,7 bar) (T6DP)	B		620.82062	2
	Shaft seal (S4 - S5 - 7 bar) <i>Paraolio (S4 - S5 - 7 bar)</i>	Simmerring (S4 - S5 - 7 bar) <i>Reten eje (S4 - S5 - 7 bar)</i>	Joint d'arbre (S4 - S5 - 7 bar)		620.82066	620.82066	1
16	Sq. section seal <i>Guarnizione</i>	Dichtring <i>Junta seccion cuadrada</i>	Joint section carrée	AB	691.10232	691.10232	1
17	Port plate-pressure C.C.W. <i>Piatto distributore anter. antioraria</i>	Steuerplatte Linkslauf <i>Plato distribuidor-presión giro I</i>	Plaque pression rotation gauche	A	034.67113		1
	Port plate-pressure C.W. <i>Piatto distributore anter. oraria</i>	Steuerplatte Rechtslauf <i>Plato distribuidor-presión giro D</i>	Plaque pression rotation droite	A	034.67111		1
	Port plate-pressure <i>Piatto distributore anter.</i>	Steuerplatte <i>Plato distribuidor-presión</i>	Plaque pression	A		034.59057	1
18	Rotor-insert ass'y <i>Insieme rotore</i>	Rotor <i>Conjunto rotor</i>	Rotor et douille ass.	A	S24.10121	S24.30018	1
19	Dowel pin <i>Spina</i>	Zentrierstift <i>Pasador</i>	Goupille	A	324.21612	324.21612	2
20	Lockwasher internal tooth <i>Rondella</i>	Sicherungsscheibe <i>Arandela de seguridad</i>	Rondelle éventail	A	348.10010	348.10010	2
21	Screw <i>Vite</i>	Schraube <i>Tornille</i>	Vis	A	317.10320	317.10320	2

Item Pos. Ref. Pos. Pos.	Description <i>Descrizione</i>	Benennung <i>Descripción</i>	Description		Part N° Teil Nr. Code N° Cod. N° Referencia T6D	Part N° Teil Nr. Code N° Cod. N° Referencia T6DM - T6DP	Qty Stück Qté Q.tà Cant.
22	Dowel pin <i>Spina</i>	Zentrierstift <i>Pasador</i>	Goupille	AG HJ	323.82004	323.82004	1
23	Bush <i>Bussola</i>	Buchse <i>Cojinete de fricción</i>	Bague	AG HJ	034.70868	034.70868	1
24	Screw <i>Vite</i>	Schraube <i>Tornille</i>	Vis		306.40157	306.40157	4
25	Retaining ring (T6DP) <i>Anello elastico (T6DP)</i>	Sicherungsring (T6DP) <i>Anillo de retención (T6DP)</i>	Circlips (T6DP)			356.00032.3	1
	REPAIR KIT KIT DI RICAMBIO	AUSTAUSCH-BAUGRUPPEN CONJUNTO REPARACION	POCHETTES RECHANGES				
A	Cart. and plate ass'y *14 C.W. <i>Ins. cart. *14 oraria</i>	Pumpeneinheit *14 Rechtslauf <i>Conjunto cart. y platos *14 giro d.</i>	Cart. et plaque ass. *14 rot. d.		S24.33849	S24.40789	1
A	Cart. and plate ass'y *14 C.C.W. <i>Ins. cart. *14 antioraria</i>	Pumpeneinheit *14 Linkslauf <i>Conjunto cart. y platos *14 giro i.</i>	Cart. et plaque ass. *14 rot. g.		S24.40598	S24.40790	1
A	Cart. and plate ass'y *17 C.W. <i>Ins. cart. *17 oraria</i>	Pumpeneinheit *17 Rechtslauf <i>Conjunto cart. y platos *17 giro d.</i>	Cart. et plaque ass. *17 rot. d.		S24.58996	S24.63325	1
A	Cart. and plate ass'y *17 C.C.W. <i>Ins. cart. *17 antioraria</i>	Pumpeneinheit *17 Linkslauf <i>Conjunto cart. y platos *17 giro i.</i>	Cart. et plaque ass. *17 rot. g.		S24.58997	S24.64242	1
A	Cart. and plate ass'y *20 C.W. <i>Ins. cart. *20 oraria</i>	Pumpeneinheit *20 Rechtslauf <i>Conjunto cart. y platos *20 giro d.</i>	Cart. et plaque ass. *20 rot. d.		S24.26486	S24.30139	1
A	Cart. and plate ass'y *20 C.C.W. <i>Ins. cart. *20 antioraria</i>	Pumpeneinheit *20 Linkslauf <i>Conjunto cart. y platos *20 giro i.</i>	Cart. et plaque ass. *20 rot. g.		S24.26487	S24.30140	1
A	Cart. and plate ass'y *24 C.W. <i>Ins. cart. *24 oraria</i>	Pumpeneinheit *24 Rechtslauf <i>Conjunto cart. y platos *24 giro d.</i>	Cart. et plaque ass. *24 rot. d.		S14.97784	S24.30141	1
A	Cart. and plate ass'y *24 C.C.W. <i>Ins. cart. *24 antioraria</i>	Pumpeneinheit *24 Linkslauf <i>Conjunto cart. y platos *24 giro i.</i>	Cart. et plaque ass. *24 rot. g.		S24.25544	S24.30142	1
A	Cart. and plate ass'y *28 C.W. <i>Ins. cart. *28 oraria</i>	Pumpeneinheit *28 Rechtslauf <i>Conjunto cart. y platos *28 giro d.</i>	Cart. et plaque ass. *28 rot. d.		S24.10837	S24.30143	1
A	Cart. and plate ass'y *28 C.C.W. <i>Ins. cart. *28 antioraria</i>	Pumpeneinheit *28 Linkslauf <i>Conjunto cart. y platos *28 giro i.</i>	Cart. et plaque ass. *28 rot. g.		S24.10838	S24.30144	1
A	Cart. and plate ass'y *31 C.W. <i>Ins. cart. *31 oraria</i>	Pumpeneinheit *31 Rechtslauf <i>Conjunto cart. y platos *31 giro d.</i>	Cart. et plaque ass. *31 rot. d.		S24.10839	S24.30145	1
A	Cart. and plate ass'y *31 C.C.W. <i>Ins. cart. *31 antioraria</i>	Pumpeneinheit *31 Linkslauf <i>Conjunto cart. y platos *31 giro i.</i>	Cart. et plaque ass. *31 rot. g.		S24.10840	S24.30146	1
A	Cart. and plate ass'y *35 C.W. <i>Ins. cart. *35 oraria</i>	Pumpeneinheit *35 Rechtslauf <i>Conjunto cart. y platos *35 giro d.</i>	Cart. et plaque ass. *35 rot. d.		S24.10841	S24.30147	1
A	Cart. and plate ass'y *35 C.C.W. <i>Ins. cart. *35 antioraria</i>	Pumpeneinheit *35 Linkslauf <i>Conjunto cart. y platos *35 giro i.</i>	Cart. et plaque ass. *35 rot. g.		S24.10842	S24.30148	1
A	Cart. and plate ass'y *38 C.W. <i>Ins. cart. *38 oraria</i>	Pumpeneinheit *38 Rechtslauf <i>Conjunto cart. y platos *38 giro d.</i>	Cart. et plaque ass. *38 rot. d.		S24.10843	S24.30149	1
A	Cart. and plate ass'y *38 C.C.W. <i>Ins. cart. *38 antioraria</i>	Pumpeneinheit *38 Linkslauf <i>Conjunto cart. y platos *38 giro i.</i>	Cart. et plaque ass. *38 rot. g.		S24.10844	S24.30150	1
A	Cart. and plate ass'y *42 C.W. <i>Ins. cart. *42 oraria</i>	Pumpeneinheit *42 Rechtslauf <i>Conjunto cart. y platos *42 giro d.</i>	Cart. et plaque ass. *42 rot. d.		S24.10845	S24.30151	1

Model Code**Typenschlüssel****Designation - type****T6D INDUSTRIAL****Model number :****Typenbezeichnung :****Numéro du modèle :****T6D . - 045 - 1 R 00 - B 1 ..****Series** _____**Baureihe** _____**Série** _____

One letter can be added to specify special parts in series _____

Optionen _____

Une lettre peut être ajoutée pour spécifier les pièces spéciales dans la série. _____

Cam ring _____**geom. Fördervolumen (Flügelzellenpumpe)** _____**Case** _____

(delivery at 0 bar - 1500 rpm)

(Förderstrom bei 0 bar - 1500 U/min)

(débit 0 bar - 1500 tr/min)

014 = 71,4 l/min

035 = 166,5 l/min

020 = 99,0 l/min

038 = 180,4 l/min

024 = 119,3 l/min

042 = 204,0 l/min

028 = 134,5 l/min

045 = 218,5 l/min

031 = 147,4 l/min

050 = 237,0 l/min

Type of shaft _____**Art der Welle** _____**Type d'arbre** _____

1 = keyed (SAE C)

1 = Paßfederwelle (SAE C)

1 = à clavette (SAE C)

2 = keyed (no SAE)

2 = Paßfederwelle (nicht SAE)

2 = à clavette (non SAE)

3 = splined (SAE C)

3 = Vielkeilwelle (SAE C)

3 = à cannelures (SAE C)

4 = splined (no SAE)

4 = Vielkeilwelle (nicht SAE)

4 = à cannelures (non SAE)

Direction of rotation _____**Drehrichtung** _____**Sens de rotation** _____

R = Clockwise

R = Rechtslauf

R = à droite

L = Counter-clockwise

L = Linkslauf

L = à gauche

Porting combination _____**Lage der Anschlüsse** _____**Combinaison des orifices** _____

00 = standard

00 = standard

00 = standard

Design letter _____**Ausführungsbuchstabe** _____**Conception** _____**Seal class** _____**Dichtungsclassse** _____**Classe de joint** _____

1 = S1 - BUNA N

1 = S1 - BUNA N

1 = S1 - BUNA N

4 = S4 - EPDM

4 = S4 = EPDM

4 = S4 - EPDM

5 = S5 - VITON

5 = S5 - VITON

5 = S5 - VITON

Modifications _____**Modifikationen** _____**Modifications** _____

Designazione

Clave de designación

T6D INDUSTRIAL

Sigla :

Referencia modelo :

T6D . - 045 - 1 R 00 - B 1 ..

Serie _____

Serie _____

Una lettera può essere aggiunta per specificare
parti speciali nella serie

Una letra puede ser añadida para especificar
piezas especiales en la serie

Tipo di cartuccia _____

(Portata a 0 bar e 1500 g/min)

014 = 71,4 l/min
020 = 99,0 l/min
024 = 119,3 l/min
028 = 134,5 l/min
031 = 147,4 l/min

Aro volumetrico _____

(Caudal 0 bar - 1500 rpm)

035 = 166,5 l/min
038 = 180,4 l/min
042 = 204,0 l/min
045 = 218,5 l/min
050 = 237,0 l/min

Tipo di albero _____

1 = a chiavetta (SAE C)
2 = a chiavetta
3 = scanalato (SAE C)
4 = scanalato

Tipo de eje _____

1 = chaveteado (SAE C)
2 = chaveteado (no SAE)
3 = estriado (SAE C)
4 = estriado (no SAE)

Senso di rotazione _____

R = Orario
L = Antiorario

Sentido de giro _____

R = Derecha
L = Izquierda

Orientamento delle bocche _____

00 = standard

Posición de bocas _____

00 = estándar

Disegno _____

Letra de diseño _____

Tipo di guarnizioni _____

1 = S1 - BUNA N
4 = S4 - EPDM
5 = S5 - VITON

Clase de juntas _____

1 = S1 - BUNA N
4 = S4 - EPDM
5 = S5 - VITON

Modifiche _____

Modificaciones _____

Model Code

Model number :

Series M = Mobile 1 shaft seal
Series P = Mobile 2 shaft seals

One letter can be added to specify special parts in series

Cam ring
(delivery at 0 bar - 1500 rpm)
B14 = 71,4 l/min
B20 = 99,0 l/min
B24 = 119,3 l/min
B28 = 134,5 l/min
B31 = 147,4 l/min

Type of shaft - M version
1 = keyed (SAE C)
2 = keyed (no SAE)
3 = splined (SAE C)
4 = splined (no SAE)

Type of shaft - M versioP
3 = splined (no SAE)

Direction of rotation
R = Clockwise
L = Counter-clockwise

Porting combination
00 = standard

Design letter

Seal class
1 = S1 - BUNA N
4 = S4 - EPDM
5 = S5 - VITON

Modifications

Typenschlüssel

Typenbezeichnung :

Version M = Mobil, 1 Wellendichtung
Version P = Mobil, 2 Wellendichtung

Optionen

geom. Fördervolumen (Flügelzellenpumpe)
(Förderstrom bei 0 bar - 1500 U/min)
B35 = 166,5 l/min
B38 = 180,4 l/min
B42 = 204,0 l/min
B45 = 218,5 l/min
B50 = 237,0 l/min

Art der Welle - Version M
1 = Paßfederwelle (SAE C)
2 = Paßfederwelle (nicht SAE)
3 = Vielkeilwelle (SAE C)
4 = Vielkeilwelle (nicht SAE)

Art der Welle - Version P
3 = Vielkeilwelle (nicht SAE)

Drehrichtung
R = Rechtslauf
L = Linkslauf

Lage der Anschlüsse
00 = standard

Ausführungsbuchstabe

Dichtungsclassse
1 = S1 - BUNA N
4 = S4 - EPDM
5 = S5 - VITON

Modifikationen

Designation - type

Numéro du modèle :

Série M = Mobile 1 joint d'arbre
Série P = Mobile 2 joints d'arbre

Une lettre peut être ajoutée pour spécifier les pièces spéciales dans la série.

Came
(débit 0 bar - 1500 tr/min)

Type d'arbre - Version M
1 = à clavette (SAE C)
2 = à clavette (non SAE)
3 = à cannelures (SAE C)
4 = à cannelures (non SAE)

Type d'arbre - Version P
3 = à cannelures (non SAE)

Sens de rotation
R = à droite
L = à gauche

Combinaison des orifices
00 = standard

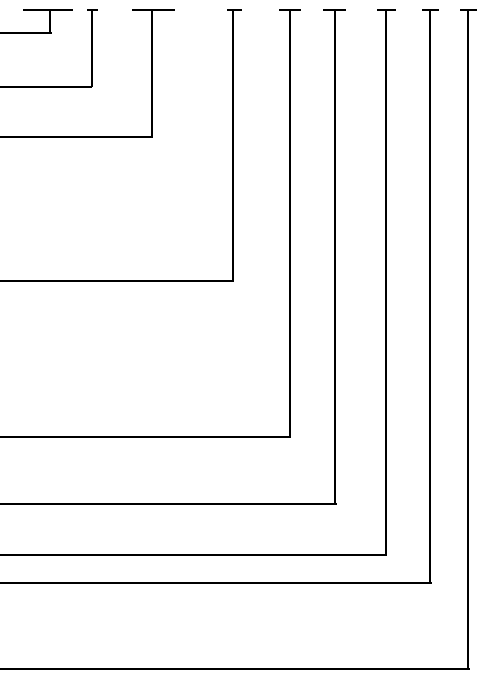
Conception

Classe de joint
1 = S1 - BUNA N
4 = S4 - EPDM
5 = S5 - VITON

Modifications

T6D MOBILE

T6D* . - B45 - 1 R 00 - C 1 ..



Designazione

Clave de designación

T6D MOBILE

Sigla :

Referencia modelo :

T6D* . - B45 - 1 R 00 - C 1 ..

Serie _____

Serie M = Movil 1 reten eje _____
Serie P = Movil 2 retenes eje _____

Una lettera può essere aggiunta per specificare parti speciali nella serie _____

Una letra puede ser añadida para especificar piezas especiales en la serie _____

Tipo di cartuccia _____

(Portata a 0 bar e 1500 g/min)

B14 = 71,4 l/min
B20 = 99,0 l/min
B24 = 119,3 l/min
B28 = 134,5 l/min
B31 = 147,4 l/min

Aro volumetrico _____

(Caudal 0 bar - 1500 rpm)

B35 = 166,5 l/min
B38 = 180,4 l/min
B42 = 204,0 l/min
B45 = 218,5 l/min
B50 = 237,0 l/min

Tipo di albero - Versione M _____

1 = a chiavetta (SAE C)
2 = a chiavetta
3 = scanalato (SAE C)
4 = scanalato

Tipo de eje - Version M _____

1 = chaveteado (SAE C)
2 = chaveteado (no SAE)
3 = estriado (SAE C)
4 = estriado (no SAE)

Tipo di albero - Versione P _____

3 = scanalato

Tipo de eje - Version P _____

3 = estriado (no SAE)

Senso di rotazione _____

R =orario
L = Antiorario

Sentido de giro _____

R = Derecha
L = Izquierda

Orientamento delle bocche _____

00 = standard

Posición de bocas _____

00 = estándar

Disegno _____

Letra de diseño _____

Tipo di guarnizioni _____

1 = S1 - BUNA N
4 = S4 - EPDM
5 = S5 - VITON

Clase de juntas _____

1 = S1 - BUNA N
4 = S4 - EPDM
5 = S5 - VITON

Modifiche _____

Modificaciones _____